

## AUAC00090 Dulux Acratex Sienna Coarse

### Introduction

Line Shade  
194X0800-15L  
194X0801-15L  
194X0802-15L

Variant  
Sienna Coarse Light Tint Base  
Sienna Coarse Accent Tint Base  
Sienna Coarse Extra Bright Tint Base

### Description and Image

**Dulux Acratex Sienna Coarse** is a tintable, trowel applied, decorative texture coating producing a uniform sand-texture profile with classic Tuscan looks. The coloured granular finish is enhanced with a finish coat of Dulux Roof Membrane Gloss Glaze producing a subtle mineral glistening effect to highlight the features of any project.



### Features and Benefits

- Natural "Mineral" appearance
- Flexible Acrylic Texture
- Weather resistant
- Even Textural profile
- Classic Tuscan finish
- Hides cement render cracks
- Long term performance - extended with AcraGlaze or AcraShield finish coats
- Consistent appearance - No variable sponge render surface finish.

### Standards And Certifications



Quality  
ISO 9001

Certified System: Quality  
ISO 9001



Environment  
ISO 14001

Certified System:  
Environment ISO 14001

### Standards and Certifications

For details on these standards and certifications please reference the 'Approvals' section at the beginning of this document. Please contact your DuluxGroup representative for specific information on ESD credits / points.

Uses
For interior/exterior application to both new and old masonry. Dulux AcraTex Sienna Coarse is trowel applied and finished to achieve an even granular appearance. Optimum performance and appearance is provided where specified in system with Dulux AcraTex AcraPrime (substrate conditioner) and Roof Membrane Gloss Glaze (enhances the mineral look) or AcraShield (solid colour coat)

Performance Guide	
Salt <b>Resists salt spray especially when top coated with DULUX AcraTex Roof Membrane Gloss Glaze or AcraShield.</b>	Heat Resistance <b>Up to 90C (dry)</b>
Water <b>Water resistant with good vapour permeability.</b>	Solvent <b>Resists alcohol and aliphatic hydrocarbons. Sensitive to strong solvents.</b>
Abrasion <b>Good resistance to abrasion especially when top coated with DULUX AcraTex AcraShield advance .</b>	Acid <b>Slight softening with dilute acid. Inert when top coated with DULUX AcraTex AcraShield Advance.</b>
Alkali <b>Slight softening with dilute alkali. Inert when top coated with DULUX AcraTex Roof Membrane Gloss Glaze or AcraShield Advance.</b>	

Typical Properties			
V.O.C. Content <b>&lt; 10 g/L untinted</b>			
Clean Up Clean up water			
Application Methods  <b>Trowel</b>  <b>Hopper Gun</b> Tex-Spray			
Specifications	Solids by Volume <input type="text" value="70"/>		
	Min	Max	Recommended
Wet Film Per Coat (microns)	<input type="text" value="1009"/>	<input type="text" value="1009"/>	<input type="text" value="1009"/>
Dry Film Per Coat (microns)	<input type="text" value="706"/>	<input type="text" value="706"/>	<input type="text" value="706"/>
Theoretical Spread Rate (m <sup>2</sup> /L)	<input type="text" value="0.8"/>	<input type="text" value="0.8"/>	<input type="text" value="0.8"/>
Drying Time	Min	Max	Recommended
Recoat Time (min/hours)	<input type="text" value="24 hours"/>	<input type="text" value="Indefinite"/>	<input type="text"/>

**Application Guide**

Surface Preparation

Ensure masonry surfaces (including cement render) have aged for 30 days minimum.  
All surfaces must be thoroughly clean and free of all contaminants, dirt, surface chalk, grease, mould, mildew, wax, loose or flaky paint, form oils, release agents and mortar splashes. Metal, tie wire, etc. on surface must be removed or treated against corrosion. Surface imperfections and irregularities should be levelled and patched and completely flush to surrounding surfaces.  
Maximum coverage and durability is assured by first using Dulux Acratex AcraPrime Water Based. (refer AcraPrime datasheets)

Application Procedure and Equipment

Product should be purchased in single job lots and thoroughly mixed before use.  
Refer to the Dulux Acratex Application Manual for detailed application instructions.  
Use masking to protect adjacent areas. The area should be patched and primed ready for final texture coat.  
Dulux Acratex Sienna Coarse is applied by hawk and stainless steel trowel, then finished in a circular motion with the plastic finishing float to achieve an even flat granular appearance.

Two applicators are required for most areas - one applying the other processing the finish. Delivery must be to a uniform thickness. Allow the material to stand for a short time before "rubbing up" with float to produce an even "polished" finish. Application must be continuous across unbroken elevations banded by natural breaks such as an expansion joint, corner etc. Application commenced on a single area must be completed uninterrupted.

Optimum durability and aesthetics are achieved when used in system with AcraPrime and a either Roof Membrane Gloss Glaze or AcraShield Advance finish-coats.  
The natural mineral looks of Sienna Coarse is enhanced when finished with Roof Membrane Gloss Glaze.

**Health and Safety**

SDS Number  
**DLX002752**

SDS Link  
[View SDS Link](#)

**Please refer to SDS Link. In case of emergency, please call 1800 220 770.**

**Precautions and Limitations**

**This product data sheets shall be read in conjunction with the Dulux specification.**

To ensure colour uniformity and for optimum performance, Dulux recommend a full coating system including a Membrane topcoat.  
For **all** systems, the Texture &/or Base Coat should be tinted in accordance with Tint Guide to the specified topcoat colour (or a colour as close as possible to the specified colour as product and Acratex tint rules allow).

**Important:** Not all colours are suitable for exterior use.  
Ensure that you have adequate tinted stock to complete the job in one application.  
All material must be thoroughly cross-mix to ensure tint uniformity.  
It is recommended to hold a volume of finish material for future maintenance touch-ups

Practical spreading rates will vary from quoted theoretical figures depending on substrate porosity, surface roughness, overspray losses, application methods and environmental conditions (e.g. wind).

- Do not apply paint if Relative Humidity is above 85% or temperature is within 3°C of Dew Point.
- Do not apply if the surface temperature is greater than 40°C or below 10°C, or likely to fall below 10°C during the application or drying period.
- Dry times apply to a single coat at recommended spread rate and at 25°C and 50% Relative Humidity
- Allow longer times under cool, moist, or still conditions and or when applied at high film builds.
- Protect from dew, rain and frost for 48 hours when apply at the recommended spread rate.
- Avoid application in hot, windy conditions or on hot surfaces cool the surface by hosing with water and paint the cool damp surface.
- The exterior texture coatings should be cleaned on a regular basis.
- This will help maintain your overall aesthetic appearance and preserve your Acratex Texture coating system.

Cleaning once every year will remove light soil as well as grime and airborne pollutants refer Dulux Acratex Care & Maintenance Guide.

Transport and Storage	
Line Shade /Pack A 194X800-15L, 194X0801-15L, 194X0803-15L	
Size:	Weight:
15 Litre	24.5kg

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Unless Dulux has provided you with a customised, project-specific specification, this Data Sheet does not represent that any particular product or product system will be suitable for your project.

Any information provided in this Data Sheet is given in good faith and is believed by Dulux to be correct at the time of publication. Products and coating systems can be expected to perform as indicated in this Data Sheet, provided the substrate is in good condition, the coatings are applied by a suitably experienced and skilled applicator, and the preparation, application and maintenance is followed strictly as set out in this Data Sheet, and as recommended on the applicable Safety Data Sheets for the relevant products, available from [www.duspecplus.com.au](http://www.duspecplus.com.au). Climatic conditions at application time can affect product suitability and performance.

The correct colour or colour match is the responsibility of the applicator. Colours will change over time and Dulux does not guarantee that the same colour newly mixed will match a colour applied earlier which has been subjected to weathering or other change elements. No product colour is guaranteed against colour change.

Where any liability of Dulux in respect of this Data Sheet cannot by law be excluded, Dulux's liability is limited, as permitted by law and at Dulux's option, to resupply of the relevant products or services or to reimbursing the cost of those products or services.

WHERE LEAD MAY BE PRESENT: The asset manager is responsible for verifying the presence of lead and determining whether to remove or encapsulate the lead. If lead is present, the work must be done in strict accordance with AS 4361 Parts 1 and 2 and Worksafe Australia guidelines.